

### Mirafi® Filterweave® 404

Mirafi® Filterweave® 404 is composed of high-tenacity polypropylene monofilament yarns, which are woven into a stable network such that the yarns retain their relative position. Filterweave® 404 is inert to biological degradation and resistant to naturally encountered chemicals, alkalis, and acids.

Mechanical Properties	Test Method	Unit	Minimum Average Roll Value	
			MD	CD
Wide Width Tensile Strength	ASTM D 4595	kN/m (lbs/ft)	44 (3000)	40 (2760)
Grab Tensile Strength	ASTM D 4632	kN (lbs)	1.78 (400)	1.40 (315)
Grab Tensile Elongation	ASTM D 4632	%	15	15
Trapezoid Tear Strength	ASTM D 4533	kN (lbs)	0.67 (150)	0.73 (165)
Mullen Burst Strength	ASTM D 3786	kPa (psi)	5506 (800)	
Puncture Strength	ASTM D 4833	kN (lbs)	0.67 (150)	
Apparent Opening Size (AOS)	ASTM D 4751	mm (U.S. Sieve)	0.425 (40)	
Permittivity	ASTM D 4491	sec <sup>-1</sup>	0.90	
Permeability	ASTM D 4491	cm/sec	0.068	
Flow Rate	ASTM D 4491	l/min/m <sup>2</sup> (gal/min/ft <sup>2</sup> )	2852 (70)	
UV Resistance (at 500 hours)	ASTM D 4355	% strength retained	90	

Physical Properties	Test Method	Unit	Typical Value
Mass/Unit Area	ASTM D 5261	g/m <sup>2</sup> (oz/yd <sup>2</sup> )	271 (8.0)
Thickness	ASTM D 5199	mm (mils)	0.89 (35)
Roll Dimensions (width x length)	--	m (ft)	4.5 (15) x 91 (300)
Roll Area	--	m <sup>2</sup> (yd <sup>2</sup> )	418 (500)
Estimated Roll Weight	---	kg (lbs)	120 (265)

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